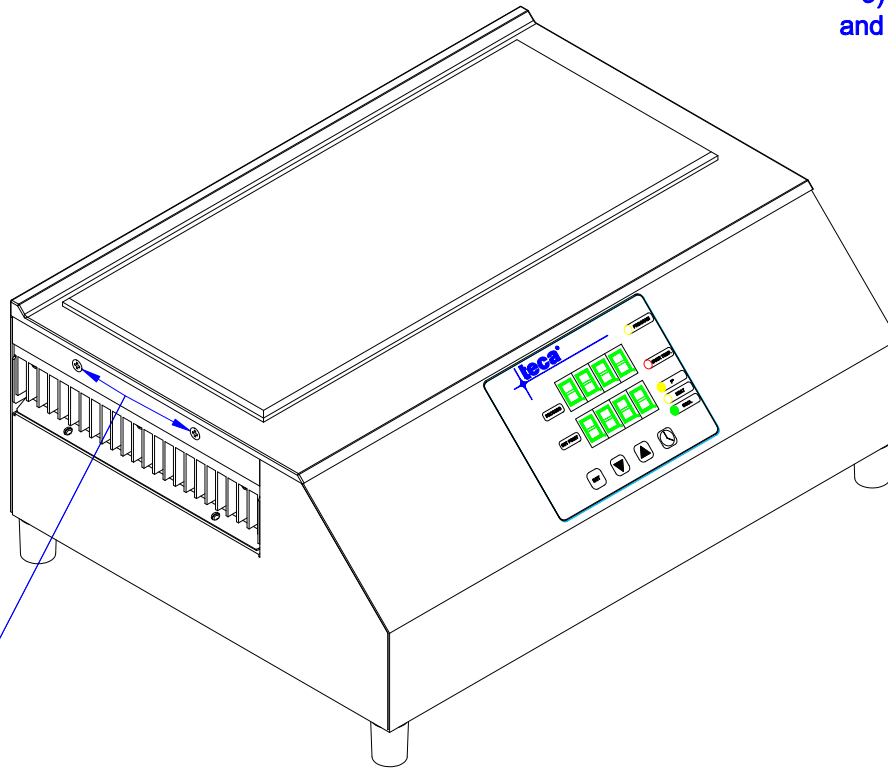


AHP-1200CPV Accessory Plate:

The accessory plate is a customer modifiable plate which can be removed for modification to minimize risk to the AHP-1200CPV. Modifications are typically taps, holes, fixtures and other custom machining which are specific to the application. Different accessory plates can be made for each application and swapped in as needed. Extreme care should be taken not to damage or deform the surface which mates with the AHP-1200CPV. Some losses can occur when using an accessory plate which can result in decreased temperature differentials. These losses will be increased if the surfaces are damaged. Do not attempt to compensate for poor mating surfaces by over tightening the set screws.

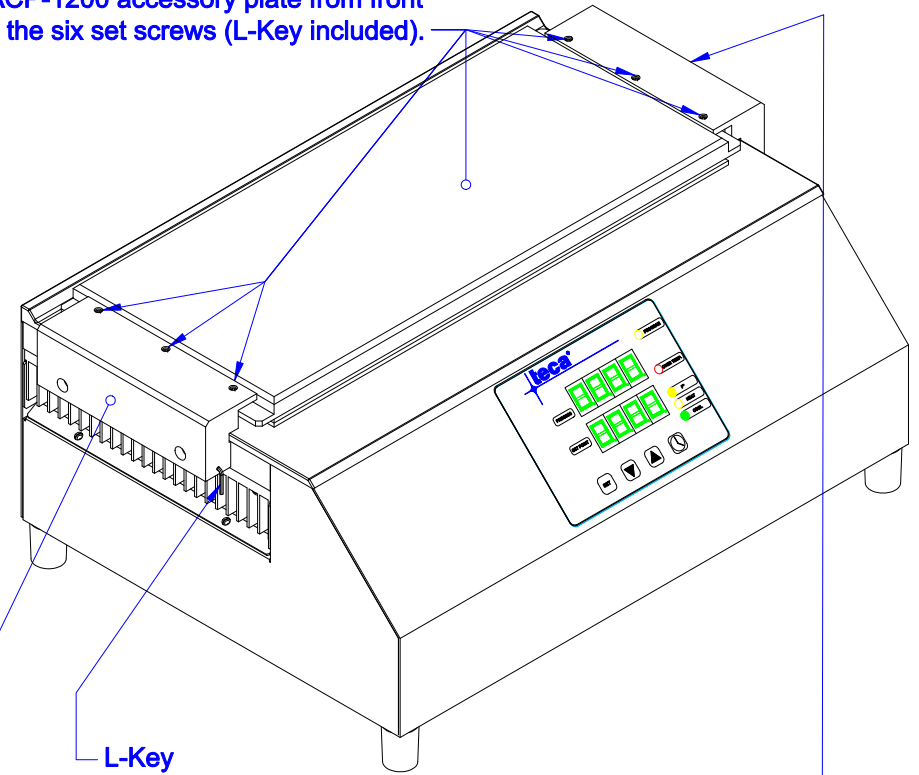
CAUTION: DO NOT OVER TIGHTEN

The four set screws must be tightened carefully, starting from two center screws and alternating sides and corners while increasing the torque in small steps. Use the short arm of the tool to apply force to help minimize the torque (1 to 2 in-lbs) The mating surfaces are VERY FLAT. The purpose of the set screws is to maintain contact not compress an interface material. Finger tight is tight enough. Do not allow the mating surfaces to separate or one end to lift off the cold plate.



1) Unscrew and remove four finishing flat head screws (two per side).

3) Slide ACP-1200 accessory plate from front and tighten the six set screws (L-Key included).



2) Install ACP-1200 clamps with included four 6-32 screws and star washers.

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		DECIMALS .XX +/- .XXX +/-	ANGLE +/- FRACTION +/-		
FINISH:		MATERIAL:		DRAWN BY: AA	DRAWING # SK080513
REV		DESCRIPTION		DATE: 05/08/08	SCALE D7152
Date		APPROVED		MASTER: SK080309	REV LEVEL SHEET